












U&C

Tuesday, 12/05/2009 2:12:32 PM  
Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SKIDTUBE ASSEMBLY
<b>Job Number</b>	: 47907		
<b>Estimate Number</b>	: 10022		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D205634011
<b>This Issue</b>	: 12/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : SKIDTUBES	<b>Drawing Revision</b>	: F
<b>Previous Run</b>	: 47906	<b>Material</b>	:
<b>Written By</b>	: _____	<b>Due Date</b>	: 29/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: <u>JLD 09-05-12</u>		
<b>Comment</b>	: Est Rev:P 02.08.28    Removed QC5 from Step 5 KJ : Est Rev:Q 08-08-12    now @ chg 006 (DSI 9417) DD verified by: : Est Rev R 09.01.28    now chg 007 DSI9417 revB    EC : verified by: : Est Rev:S 09-03-16    rev.f as per IIN DD verified by:JLM		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	DC	DOCUMENT CONTROL	
		 <u>JLD 09/06/08</u>	
<b>Comment:</b> DOCUMENT CONTROL			
Photocopy D205-634 bluefile & type labels per PPP D205-634-011    CHG007 <u>509/06/08</u>			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1			
Pick Packing Kit			
3.0	47907A	SKID TUBE ASSEMBLY	
			
<b>Comment:</b> Sub-Component SKID TUBE ASSEMBLY			
1 x D205-634-041 Batch <u>PPP47907</u> <u>509/06/08</u>			
4.0	K10003	Saddle, D205-634-011	
			
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
1	K10003	Saddle Kit	<u>B47216</u> <u>509/06/08</u>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
			
<b>Comment:</b> INSPECT 100% KITS FOR COMPLETENESS <u>509/06/08</u>			

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 12/05/2009 2:12:32 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SKIDTUBE ASSEMBLY

Job Number: 47907

Part Number: D205634011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-634-011

Location: Revm

*Handwritten signature and date: 09/06/08*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*Handwritten date: 09/06/08*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*Handwritten initials and date: MF 09-06-08*

*Handwritten number: 47907*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	FL	Touchup tubes + parts from trixi installation D205-634-011 48447 D205-634-011 47907	m	09.07.29	(2)
3	QC3	Inspect touchups	AS	09.07.30	(2)
4	PK	Repackage ensuring kit is complete using original B/N readability parts	LC	9/1/30	(2)
5	QC4	Inspect kit 100% → B48447@CHC7007 B47907@CHC7007	S	09/03/30	(x2)
6	QC21	Inspect level 21	AS	09/09/16	(2)
				09.09.16	

H:\Forms\Quality Assurance\Approved QA\PPSHORT revA

## Trial Installations

Product: D205 634 011 B48447 / 47907  
D412 664 205 B42773  
D412 664 105 B39534

Approx Install time: 4 hrs

IIN Accurate and Clear? yes

Comments: \_\_\_\_\_

Return to stock under original.

Kit Complete and Parts Identified \_\_\_\_\_  
Correctly?

Comments: all complete and well identified

Asst HARDWARE MONTAGE

<u>Ar 96-00616</u>	<u>16X</u>	<u>M111607</u>	<u>M111193</u>
<u>Ar 612A</u>	<u>16X</u>	<u>M1116372</u>	<u>M111193</u>
<u>Ar 4047A</u>	<u>8V</u>	<u>M111635</u>	<u>M111193</u>
<u>D3833-1</u>	<u>2V</u>	<u>B47625</u>	<u>B44644</u>
<u>D3833-1</u>	<u>8V</u>	<u>43558</u>	

Additional Comments:

All parts fit correctly

Parts require touch up and new hardware

## 32.9 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE ✓
21	1	1				D2572	SADDLE, FWD INSIDE ✓
22	1	1				D2573	SADDLE, AFT OUTSIDE ✓
23	1	1				D2574	SADDLE, AFT INSIDE ✓
24	8	8				AN4-51A	BOLT ✓
25	16	16				D2570	BUSHINGS ✓
26	8	8				MS21042L4	NUT (OR MS21042-4) ✓
27	8	8				AN6-12A	BOLT ✓
28	8	8				AN960JD616	WASHER ✓
29	16	16				AN4-6A	BOLT ✓
30	32	32				AN960JD416	WASHER ✓
31	16	16				MS21042L4	NUT (OR MS21042-4) ✓
32	4	4				D2747	SET SCREW ✓
33	2	2				D3533-1	SET SCREW ✓
40	1	1				D3407-041	TOW RING ASSEMBLY (REPLACES D2968-041) ✓
41	1	1				D3456-1	WASHER ✓
43	1	1				MS21043-4	NUT ✓
44	2	2				D3417-3	WASHER D3417-3 DS29418 ✓
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1) ✓
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3) ✓
52					4	AN4-46A	BOLT → AN4-47A DS29418 ✓
53					8	D2570	BUSHING ✓
54					4	MS21043	NUT MS21043-4 ✓
60	2	2				D2876	SADDLE SPACER ✓
61	2	2				D2877	SADDLE SPACER ✓

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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47907 / 48447

## 32.9 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING ASSEMBLY (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-3	WASHER
50						D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						AN4C46A	BOLT
53						D2570	BUSHING
54						MS21043	NUT
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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PTO

47907/48447



# DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA M.R.S.01303

## PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

## CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
----	---	---	--	--	--	---------	--------

WAS:

44	2	2				D3417-3	WASHER
----	---	---	--	--	--	---------	--------




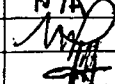

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.30  
CERT. NO.: SH96-88  
ISSUE NO.: 3

47907/48447

A	NEW ISSUE, REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

**IS:**

40	1			D3407-041	TOW RING ASSEMBLY
41	1			D3456-1	WASHER
43	1			MS21043-4	NUT
44	2			D3417-5	WASHER
50			1	D3405-041	LUG ASSEMBLY
51			1	D3405-043	LUG ASSEMBLY
52			4	AN4C47A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

REFERENCE ONLY

**WAS:**

40	1			D2968-041	TOW RING
41	1			AN970-4	WASHER
43	1			MS21042L4	NUT (OR MS21042-4)
50			1	D2736-1	GHW LUG
51			1	D2736-3	GHW LUG
52			4	AN4-46A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.12.03  
CERT. NO.: SH96-88  
ISSUE NO.: 3

47907/48447

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. B
MFG. APPR.	N/A	DSI 9418 SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.		SKIDTUBE INSTALLATIONS NTS
DATE	08.10.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

# **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D204-635 REV. E AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D204-635 REV. 2

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

## **INSTRUCTIONS:**

1) FOR D204-635-011 SKID TUBES @ CHANGE 007 AND SUBSEQUENT, REVISION B OF THIS DSI **SUPERCEDES** REVISION A (DISCARD REVISION A).

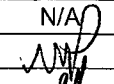
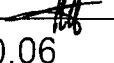
2) MODIFY THE FOLLOWING:

- a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
- b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
- c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS D204-635 REV. E AND SECTION 32.9 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-635 REV. 2 AS FOLLOWS:

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED SEE THE AMENDED PARTS LIST FOR DETAILS.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	08.12.03
CERT. NO.:	SH96-88
ISSUE NO.:	3

47907/48447

B	ADDED SHEET 3. MOVED P/L TO SHEET 2. SHT 2 ADDED GHW LUG TO P/L CHANGE.	AJS	08.10.06
A	NEW ISSUE	AJS	08.07.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9418	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
DATE	08.10.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

**IS:**

40	1			D3407-041	TOW RING ASSEMBLY
41	1			D3456-1	WASHER
43	1			MS21043-4	NUT
44	2			D3417-5	WASHER
50			1	D3405-041	LUG ASSEMBLY
51			1	D3405-043	LUG ASSEMBLY
52			4	AN4C47A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

**WAS:**

40	1			D2968-041	TOW RING
41	1			AN970-4	WASHER
43	1			MS21042L4	NUT (OR MS21042-4)
50			1	D2736-1	GHW LUG
51			1	D2736-3	GHW LUG
52			4	AN4-46A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.12.03  
CERT. NO.: SH96-88  
ISSUE NO.: 3

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. B
MFG. APPR.	N/A	DSI 9418 SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.		SKIDTUBE INSTALLATIONS NTS
DATE	08.10.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

47907/48447

Date: Tuesday, 7/28/09 10:29:20 AM  
 User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 47907	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10022	<b>DWG Name</b>	: SKIDTUBE ASSEMBLY
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D205634011
<b>Complete Date</b>	: 6/08/09 1:35:56 PM	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: F

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
5/29/09	1	1

**3.0 D205634041-Replacement Skidtube SUB-Component/Sub-j**

<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>			
6/08/09	FAUT01: Fauteux, Melanie		1.000		\$1386.54	47907A

**Subtotal:** CTD: 1 \$1386.54

**4.0 K10003-Saddle, D205-634-011 INVENTORY ITEM**

<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>	
6/08/09	FAUT01: Fauteux, Melanie	K10003	1.000		\$1514.25	Lot # 47216 Qty. 1

**Subtotal:** QTD: 0 CTD: 1 \$1514.25

		<b>TIME</b>	<b>COST</b>	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$1514.25	
	SUB-COMPONENT (SUB-JOB):		\$1386.54	
<b>Total:</b>			\$2900.79	

COST PER UNIT: \$2900.79

Date: Tuesday, 7/28/09 10:30:16 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 47216	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10532	<b>DWG Name</b>	: SADDLE KIT
<b>Purchase Order #</b>	:	<b>Part Number</b>	: K10003
<b>Complete Date</b>	: 6/08/09 11:26:56 AM	<b>DWG Number</b>	: 634, 635 IIN
		<b>Rev.</b>	: F

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
4/27/09	6	6

<b>3.0 D2570-Bushing</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2570	144.000	\$424.78	Lot # 46431 Qty. 144
<b>Subtotal:</b>	QTD:	0 CTD:	144	\$424.78	

<b>4.0 D2571-Saddle, Fwd Out 205</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2571	6.000	\$1549.89	Lot # 47247 Qty. 6
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$1549.89	

<b>5.0 D2572-Saddle, Fwd In 205</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2572	6.000	\$1608.45	Lot # 46953 Qty. 6
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$1608.45	

<b>6.0 D2573-Saddle, Aft Out 205</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2573	5.000	\$1444.98	Lot # 46954 Qty. 5
6/08/09	FAUT01: Fauteux, Melanie	D2573	1.000	\$288.99	Lot # 39808 Qty. 1
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$1733.97	

<b>7.0 D2574-Saddle, Aft In 205</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2574	4.000	\$1028.70	Lot # 47250 Qty. 4
5/22/09	SAUV02: Sauve, Amy	D2574	2.000	\$514.35	Lot # 47567 Qty. 2
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$1543.05	

<b>8.0 D3405041-Lug Assembly</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D3405041	6.000	\$431.77	Lot # 47200 Qty. 6
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$431.77	

<b>9.0 D3405043-Lug Assembly</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D3405043	6.000	\$442.11	Lot # 47308 Qty. 6
<b>Subtotal:</b>	QTD:	0 CTD:	6	\$442.11	

<b>10.0 D2747-Set Screw</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
5/22/09	SAUV02: Sauve, Amy	D2747	24.000	\$18.15	Lot # 43855 Qty. 24
<b>Subtotal:</b>	QTD:	0 CTD:	24	\$18.15	

Date: Tuesday, 7/28/09 10:30:17 AM  
 User: Linda Lacelle

# JOB HISTORY : DETAIL

6

<b>Job Number</b>	: 47216	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10532	<b>DWG Name</b>	: SADDLE KIT
<b>Purchase Order #</b>	:	<b>Part Number</b>	: K10003
<b>Complete Date</b>	: 6/08/09 11:26:56 AM	<b>DWG Number</b>	: 634, 635 IIN
		<b>Rev.</b>	: F

<b>11.0 D2876-Saddle Spacer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D2876	12.000		\$22.68	2 Lot # 42364 Qty. 12
<b>Subtotal:</b>		QTD:	0	CTD:	12	\$22.68

<b>12.0 D2877-Saddle Spacer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D2877	12.000		\$48.93	2 Lot # 43857 Qty. 12
<b>Subtotal:</b>		QTD:	0	CTD:	12	\$48.93

<b>13.0 D35331-Set Screw INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D35331	12.000		\$2.73	2X Lot # 44644 Qty. 12
<b>Subtotal:</b>		QTD:	0	CTD:	12	\$2.73

<b>14.0 AN46A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN46A	96.000		\$16.93	12 Lot # 110399 Qty. 96
<b>Subtotal:</b>		QTD:	0	CTD:	96	\$16.93

<b>15.0 AN4C47A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN4C47A	24.000		\$415.40	4 Lot # 111425 Qty. 24
<b>Subtotal:</b>		QTD:	0	CTD:	24	\$415.40

<b>16.0 AN451A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN451A	48.000		\$160.55	8 Lot # 110328 Qty. 48
<b>Subtotal:</b>		QTD:	0	CTD:	48	\$160.55

<b>17.0 AN612A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN612A	48.000		\$24.00	8 Lot # 111193 Qty. 48
<b>Subtotal:</b>		QTD:	0	CTD:	48	\$24.00

<b>18.0 AN960JD416-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN960JD416	192.000		\$6.93	32 Lot # 111279 Qty. 192
<b>Subtotal:</b>		QTD:	0	CTD:	192	\$6.93

<b>19.0 AN960JD616-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN960JD616	48.000		\$5.79	8 Lot # 111193 Qty. 48
<b>Subtotal:</b>		QTD:	0	CTD:	48	\$5.79

Date: Tuesday, 7/28/09 10:30:17 AM  
 User: Linda Lacelle

# JOB HISTORY : DETAIL

6

<b>Job Number</b>	: 47216	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10532	<b>DWG Name</b>	: SADDLE KIT
<b>Purchase Order #</b>	:	<b>Part Number</b>	: K10003
<b>Complete Date</b>	: 6/08/09 11:26:56 AM	<b>DWG Number</b>	: 634, 635 IIN
		<b>Rev.</b>	: F

## 20.0 MS21042L4-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	MS21042L4	144.000		\$29.64	Lot # 110450 Qty. 144
<b>Subtotal:</b>		QTD:	0	CTD:	144	\$29.64

## 21.0 D3407041-Tow Ring INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D3407041	6.000		\$291.95	Lot # 47309 Qty. 6
<b>Subtotal:</b>		QTD:	0	CTD:	6	\$291.95

## 22.0 D34561-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D34561	6.000		\$1.42	Lot # 46752 Qty. 6
<b>Subtotal:</b>		QTD:	0	CTD:	6	\$1.42

## 23.0 MS210434-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/08/09	FAUT01: Fauteux, Melanie	MS210434	30.000		\$24.60	Lot # 111295 Qty. 30
<b>Subtotal:</b>		QTD:	0	CTD:	30	\$24.60

## 24.0 D34175-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D34175	12.000		\$62.95	Lot # 44350 Qty. 12
<b>Subtotal:</b>		QTD:	0	CTD:	12	\$62.95

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$8866.67	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
<b>Total:</b>			\$8866.67	

COST PER UNIT: \$1477.77



Date: Tuesday, 7/28/09 10:29:10 AM  
 User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 48447	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10022	<b>DWG Name</b>	: SKIDTUBE ASSEMBLY
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D205634011
<b>Complete Date</b>	: 6/24/09 1:50:08 PM	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: F

DUE DATE	ORDERED	DELIVERED
6/26/09	1	1

<b>3.0 D205634041-Replacement Skidtube</b>		<b>SUB-Component/Sub-j</b>	
DATE	EMPLOYEE	TYPE	Qty
6/24/09	LACE01: Lacelle, Linda		1.000
			\$1286.73
<b>Subtotal:</b>		CTD: 1	\$1286.73

<b>4.0 K10003-Saddle, D205-634-011</b>		<b>INVENTORY ITEM</b>	
DATE	EMPLOYEE	TYPE	Qty
6/24/09	LACE01: Lacelle, Linda	K10003	1.000
			\$1023.61
<b>Subtotal:</b>		QTD: 0 CTD: 1	\$1023.61

	TIME	COST
Machine Time:	0.00	\$0.00
Labor:	0.00	\$0.00
Sub-contract (external Op.):		\$0.00
INVENTORY ITEM:		\$1023.61
SUB-COMPONENT (SUB-JOB):		\$1286.73
<b>Total:</b>		\$2310.34

<b>COST PER UNIT:</b>	\$2310.34
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Date: Tuesday, 7/28/09 10:29:54 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 47540	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10532	<b>DWG Name</b>	: SADDLE KIT
<b>Purchase Order #</b>	:	<b>Part Number</b>	: K10003
<b>Complete Date</b>	: 6/19/09 2:28:24 PM	<b>DWG Number</b>	: 634, 635 IIN
		<b>Rev.</b>	: F

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
5/10/09	8	8

**3.0 D2570-Bushing INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/19/09	FAUT01: Fauteux, Melanie	D2570	188.000	\$554.58	Lot # 46431 Qty. 188

**Subtotal:** QTD: 0 CTD: 188 \$554.58

**5.0 D2572-Saddle, Fwd In 205 INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D2572	8.000	\$2144.60	Lot # 47248 Qty. 6 Lot # 47565 Qty. 2

**Subtotal:** QTD: 0 CTD: 8 \$2144.60

**6.0 D2573-Saddle, Aft Out 205 INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/19/09	LACE01: Lacelle, Linda	D2573	1.000	\$235.58	Lot # 47566 Qty. 1

**Subtotal:** QTD: 1 CTD: 0 \$235.58

**7.0 D2574-Saddle, Aft In 205 INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D2574	8.000	\$2057.40	Lot # 46955 Qty. 2 Lot # 47567 Qty. 6

**Subtotal:** QTD: 0 CTD: 8 \$2057.40

**8.0 D3405041-Lug Assembly INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D3405041	8.000	\$638.10	Lot # 47200 Qty. 8

**Subtotal:** QTD: 0 CTD: 8 \$638.10

**9.0 D3405043-Lug Assembly INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D3405043	7.000	\$505.50	Lot # 47308 Qty. 7
6/03/09	SAUV02: Sauve, Amy	D3405043	1.000	\$72.21	Lot # 47308 Qty. 1

**Subtotal:** QTD: 0 CTD: 8 \$577.71

**10.0 D2747-Set Screw INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D2747	32.000	\$24.20	Lot # 43855 Qty. 32

**Subtotal:** QTD: 0 CTD: 32 \$24.20

**11.0 D2876-Saddle Spacer INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D2876	16.000	\$30.23	Lot # 42364 Qty. 16

**Subtotal:** QTD: 0 CTD: 16 \$30.23

D2571 1x47564

Date: Tuesday, 7/28/09 10:29:54 AM  
 User: Linda Lacelle

## JOB HISTORY : DETAIL

<b>Job Number</b>	: 47540	<b>Customer</b>	: Dart Helicopters Services LLC.
<b>Estimate Number</b>	: 10532	<b>DWG Name</b>	: SADDLE KIT
<b>Purchase Order #</b>	:	<b>Part Number</b>	: K10003
<b>Complete Date</b>	: 6/19/09 2:28:24 PM	<b>DWG Number</b>	: 634, 635 IIN
		<b>Rev.</b>	: F

<b>12.0 D2877-Saddle Spacer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D2877	16.000		\$65.24	2 Lot # 43857 Qty. 16
<b>Subtotal:</b>		QTD:	0	CTD:	16	\$65.24

<b>13.0 D35331-Set Screw INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D35331	16.000		\$3.64	21 Lot # 44644 Qty. 16
<b>Subtotal:</b>		QTD:	0	CTD:	16	\$3.64

<b>14.0 AN46A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN46A	128.000		\$22.57	16 Lot # 110399 Qty. 128
<b>Subtotal:</b>		QTD:	0	CTD:	128	\$22.57

<b>15.0 AN4C47A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN4C47A	32.000		\$553.87	7 Lot # 111425 Qty. 32
<b>Subtotal:</b>		QTD:	0	CTD:	32	\$553.87

<b>16.0 AN451A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN451A	64.000		\$214.07	8 Lot # 110328 Qty. 64
<b>Subtotal:</b>		QTD:	0	CTD:	64	\$214.07

<b>17.0 AN612A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN612A	16.000		\$8.00	3, 8 Lot # 111193 Qty. 16
6/19/09	LACE01: Lacelle, Linda	AN612A	8.000		\$4.00	
<b>Subtotal:</b>		QTD:	8	CTD:	16	\$12.00

<b>18.0 AN960JD416-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN960JD416	256.000		\$8.47	32 Lot # 111279 Qty. 256
<b>Subtotal:</b>		QTD:	0	CTD:	256	\$8.47

<b>19.0 AN960JD616-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN960JD616	64.000		\$7.73	8 Lot # 111193 Qty. 64
<b>Subtotal:</b>		QTD:	0	CTD:	64	\$7.73

<b>20.0 MS21042L4-Nut INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	MS21042L4	192.000		\$40.34	27 Lot # 110450 Qty. 192
<b>Subtotal:</b>		QTD:	0	CTD:	192	\$40.34

Date: Tuesday, 7/28/09 10:29:54 AM  
 User: Linda Lacelle

## JOB HISTORY : DETAIL

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Job Number	: 47540	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/19/09 2:28:24 PM	DWG Number	: 634, 635 IIN
		Rev.	: F

## 21.0 D3407041-Tow Ring INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D3407041	8.000		\$389.27	1x Lot # 47309 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$389.27

## 22.0 D34561-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D34561	8.000		\$1.90	1x Lot # 46752 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$1.90

## 23.0 MS210434-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	MS210434	40.000		\$32.80	5x Lot # 111819 Qty. 40
<b>Subtotal:</b>		QTD:	0	CTD:	40	\$32.80

## 24.0 D34175-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D34175	16.000		\$83.95	2x Lot # 44350 Qty. 15 Lot # 45916 Qty. 1
<b>Subtotal:</b>		QTD:	0	CTD:	16	\$83.95

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$7698.25
	SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>			\$7698.25

COST PER UNIT: \$962.28

D.K. FARMER Box